

Hands-On Task Assessment Horizontal Saw

Instructions

After you have entered the machine shop, proceed to the Horizontal Saw and perform the task as stated and diagramed below.

All material, and measuring instruments can be located on the table adjacent to the Horizontal Saw.

After you have read the instructions and understand the task, inform the proctor that you are ready to begin.

If you have any questions please feel free to ask the assessment proctor before beginning the assessment.

You will be given 30 minutes to complete the 3 tasks below. Your time begins upon entering the shop.

Hands-On Task Assessment

Step	Task
1	Prepare the saw to make a cut. (Use material and measuring instruments provided) {Set machine to correct RPM}
2	Cut one piece 4 1/8" long from the 1" square bar stock
3	Cut one piece 8 1/4" long from the 3/4" diameter round stock
4	Cut one piece 8 1/4" long from the 1/4" thick x 4" flat stock.
5	Give the finished assessment parts to the proctor.

Note: Leave machine as it was found.

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